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647.1406**Job Sheet 216349****Part No:** 647.1406**Job Qty:** 1 pcs**Part Name:** Cutter Assembly (Upper)**Part Weight:** 0 lbs**Status:** New**Priority:** Medium**Job Created:** 12/7/20**Job Tracking No:****Due Date:** 1/20/21**Created By:** Marie Lajeunesse**Type:** SOLD**Description:****Note:** DWG 647.1400 REV E IPP REV:A NEW ISSUE 19.08.20 DD VERIFIED BY:JFS**Ship Via:****Bill of Materials**

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Container No: S321886**Part:** 647.1406**Job No:** 216349**Serial No/Batch:** S321886**Revision:** E**Inspector:****Date:****Various STC's****Date:** 12/16/20

Job Routing						
Op No	Operation	Qty	Start Date	Due Date	Standard Setup Hrs Run Hrs	Workcenter/Supplier Workcenter / Supplier Lead Time
110	Packaging 1 - Pick Kit	1 pcs	1/19/21	0.00 0.00	Packaging 1 - SCH-S	DAS 58 Sign-off 11/6 2020
120	Small Fab - 2 - B4B	1 pcs	1/20/21	0.00 0.39	Small Fab - SCH-B	DAS 58 DEC 16 2020
130	QC 5	1 pcs	1/20/21	0.00 0.00	QC 5 - SCH-B	DAS 58 DEC 18 2020
140	Packaging 3-1 - Stock - B4B	1 pcs ✓	1/20/21	0.00 0.00	Packaging 3 - 1 - B4B	DAS 58 DEC 21 2020
					Packaging 3 - 2 - B4B	DAS 80
					Packaging 3 - 3 - B4B ✓	CC5048 9-89
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
					Packaging 3 - 37 - B4B	
150	QC 21 - SA	1 pcs	1/20/21	0.00 0.00	QC 21 - SA - SCH-B	DAS 21 9-89 DEC 21 2020

Part Op 110 - (Pick Kit)
 Descriptions: 120 - (Small Fab) Assemble as per dwg and apply loctite 598 on all faying surfaces per note 2. A/R RTV LOCTITE 598. 531162 exp. date: 08/22
 130 - (QC5- Inspect part completeness to step on W/O)
 140 - (Identify as per dwg & Stock Location: _____) ***IDENTIFY AS PER APICAL MPP-120 BY STAMPING THE P# AND REV***
 150 - (QC8- Inspect parts - second check)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
MS21042L08 <i>ST305</i>	Nut	3 Ea (3 ea)	110-Packaging 1 - Pick Kit	<i>5307361</i>
MS27039-08-19 <i>OK</i>	Screw <i>GAOLS</i>	3 Ea (3 ea)	110-Packaging 1 - Pick Kit	<i>5312743</i>
NAS1149FN832P <i>ST26</i>	Washer (AN960-8)	6 Ea (6 ea)	110-Packaging 1 - Pick Kit	<i>5316433</i>
646.9705 <i>Q12</i>	Cutter Sub Assembly	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	<i>5320568</i>
647.1515 <i>Q12</i>	Upper Deflector	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	<i>5286410</i>

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	646.9705	1	2	0
	647.1515	1	7	0
	MS21042L08	3	1,678	0
	MS27039-08-19	3	949	0
	NAS1149FN832P	6	1,741	0

Part Specifications

Specifications could not be found.

Plex 12/15/20 7:41 AM dart.boyer.sylvain